INITIAL INSPECTION CERTIFICATE UN PORTABLE TANK (§6.7) TANK CONTAINER (§6.8)



Report n°: BVCT 1870369/V-003 REV.0

SALU 931002-0 BVCT: 1870369/V BIC: Max. gross weight: 39000 kg Tare: 3980 ka Pavload: 35020 kg Owner :

Operator:

Portable Tank instruction: T11 ADR/RID tank code: L4BN Special provisions: None

Model: NTC-LT-1307 Serial n° ISO size/type code : AMKD : NCTE18T 14100

UN Portable Tank/Tank container Dimensions: 7150x 2550 x2670 mm Type :

: 31000 L Nominal capacity

Measured capacity : 31050 L at 20°C

Maximum allowable working pressure: 4 bar

bar

APPROVALS

UIC * OR 592 ADR/RID: F/7819/BV/18 IMDG: F/BV/17/101-T11 TC: NA

CSC: F/BV/12912/14 US-DOT CFR49: NA TIR*: GB/C 9871 BV/2017

SUBSTANCES SUITABLE FOR TRANSPORT: In accordance with the requirements of the applicable regulations and the construction of the tank and its equipment. (Substances not compatible with the tank and/or its accessories are excluded for transport)

MANUFACTURER: NANTONG CIMC TANK EQUIPMENT CO., LTD

STATEMENT OF THE MANUFACTURER: I, certify that the above mentioned tank (tank n°NCTE18T 14100) has been manufactured and inspected in the same way as the basic prototype tank certified by BUREAU VERITAS under BVCT 1770396/V Manufacturer's stamp

INSPECTIONS

CHARACTERISTICS

GENERAL DRAWING N° PSB07-00132-A.2

DESIGN

Design code ASME VIII DIV 1/EN 14025 -40 ~ 130 °C

Design temperature Design pressure bar External design pressure 0.41 bar ADR/RID calc. pressure 6 bar

MATERIALS

Frame SPA-H or equivalent

Tank Shell SANS 50028-7(2005):1.4402 C<=0.03% **Tank Heads** SANS 50028-7(2005):1.4402 C<=0.03%

TANK

External diameter 2443.8 mm Number of compartments:

Number of baffles None Design thickness

Shell Nominal 4.40 mm Minimum: 4.18 mm Minimum: 4.30 Heads Nominal 4.50 mm

Equivalent thickness in reference steel

Shell 6 mm Heads mm External tank area 57.96 m²

<u>EQUIPMENT</u>

Heater type Steam(10 Runs) Heater work pressure bar Heater test pressure bar Surface area

Outlet Provision Only Closures Bottom : 3 Closures

SAFETY DEVICES

Relief valve Setting 4.4 bar

Relief valve type FV043/1630082S/Fort Vale

Flame resistant gauze NO Relief valve serial no. 18000294

Rupture disc Mounting Setting NA

Installed vent capacity 5.192 Nm³/s Minimum vent capacity 3.630 Nm³/s

COATING / INSULATION

Internal None External: Rockwool with GRP cladding

TESTS R: 39000 kg Stacking at 78000 Transverse Racking test

Impact test at SRS obtained at R = 39000 kg

MARKING Drawing. N° MAK05-00265(A) & 14101-01444(A)

STAMPING

07/2018 P m on identification plate

This tank has been manufactured under BUREAU VERITAS survey, in accordance with the following prescriptions:

: BUREAU VERITAS - ETTC GM - Code : ISO 1496-3

IMDG Code Amendment 38-16 : ADR/RID 2017

The inspections performed are subject to reports :

: BVCT 1870369/V

INSPECTIONS PERFORMED

Verification of the conformity with the prototype.

Visual internal and external inspection of the tank.

Visual inspection of the frame.

Hydrostatic pressure test of the tank:

- At a pressure of: 6 bit - Performed on: 31/07/2018

Pneumatic tightness test of the tank equipment:

- At a pressure of : 1 bar - Performed on : 02/08/2018

Satisfactory operation of the service equipment.

Verification of the markings.

Review of radiographs:

All "T" joints of circumferential and longitudinal shell welds

- 100% of welds in head section

REMARKS

- Date of next statutory examination: 01/2021

- Date of next CSC examination: 07/2023 - The actual Tare is 3994 kg and Maximum payload is 35006 kg.

PARIS

* Manufacturers responsibility to obtain the approval Issued at : Shang Hai On date of :09/08/2018

Inspected by: Simon Zhao/Yang Wang

Region-Office: SHANGHAI P.R.C